

Sub:	Design of steel structures				Sub Code:	15CV62
Date:	12/03/2018	Duration:	90 min's	Max Marks:	50	Sem / Sec:

**Answer any TWO FULL Questions**

**Note: Use of IS 800:2007 is permitted and Assume missing data.**

1 (a) What are the advantages and disadvantage of using steel structures?

→ Advantages of Steel Structures:

1. High strength resulting in reduction of dead wt.
2. Good & water tightness due to high density.
3. Assured, quality, reliability & durability.
4. Ease of fabrication and erection.
5. Ease of strengthening the existing structure.
6. Ease of dismantling and reuse of materials.
7. Easy inspection and maintenance.

→ Disadvantage of Steel Structures:

1. Steel structure has relatively higher cost of construction in compared to RCC structure.
2. Steel is susceptible to corrosion & hence requires painting @ regular interval.
3. It loses its strength @ high temperature.

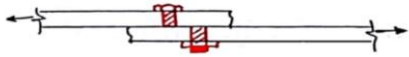
2 (a) Explain the various modes of failure of bolted connection with neat sketch.

### Behaviour of Bolted joints.

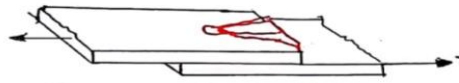
Loads are transferred from one member to another by means of connection between them.

The possible 'limit states' or failure modes that may compromise the strength of bolted connection are shown in Fig. Thus any joint may fail in any one of the following.

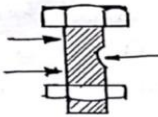
- Shear failure of bolt.
- Shear failure of plate.
- Bearing failure of bolt.
- Bearing failure of plate.
- Tensile failure of bolt.
- Tensile failure of plate.



Shear failure of bolt



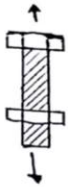
Shear failure of plates.



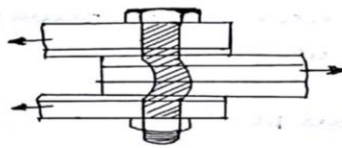
Bearing failure of bolt.



Bearing failure of plate.



Tensile failure of bolt.



Bending failure of bolts.



Tensile failure of plate.

- (b) Design joint B of a roof truss as shown in Fig. the members are connected with 16mm dia, bolt of grade 4.6 to the gusset plate of 12mm thick.

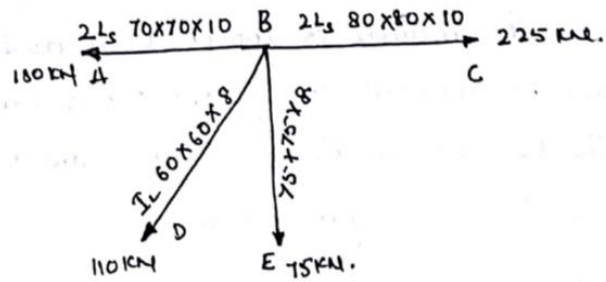
$$f_u = 410 \text{ Mpa.}$$

$$f_{ub} = 400 \text{ Mpa.}$$

$$A_{nb} = 0.78 \times \frac{\pi}{4} \times 16^2 = 157 \text{ mm}^2$$

$$d_o = 16 + 2 = 18 \text{ mm}$$

$$\lambda_{mb} = 1.25$$



\* Strength of bolt in single shear.

$$V_{dsb} = \frac{f_{ub} (r_{1n} A_{nb} + r_{1s} A_{ns})}{\lambda_{mb} \sqrt{3}} = \frac{400 (1 \times 157)}{1.25 \sqrt{3}} = 29.0 \text{ kN.}$$

$$\therefore \text{Strength of bolt in double shear} = 29.0 \times 2 = 58.0 \text{ kN.}$$

\* Strength of bolt in bearing

$$V_{dpb} = 2.5 K_b d t \frac{f_u}{\lambda_{mb}} =$$

$$\therefore K_b = 0.67$$

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$$\text{i.e. } K_b \text{ is least of } \frac{e}{3d_o}, \frac{p}{3d_o} - 0.25, \frac{f_{ub}}{f_u}, 1$$

$$\therefore \text{Assuming } e = 40 \text{ mm, } p = 50 \text{ mm}$$

$$\therefore \frac{40}{3 \times 18}, \frac{50}{3 \times 18} - 0.25, \frac{400}{410}, 1$$

Strength of 16mm dia bolt in bearing

$$(i) t = 6 \text{ mm; } V_{dpb} = 2.5 \times 0.67 \times 16 \times 6 \times \frac{410}{1.25} = 52.74 \text{ kN.}$$

$$(ii) t = 8 \text{ mm, } V_{dpb} = 2.5 \times 0.67 \times 16 \times 8 \times \frac{410}{1.25} = 70.32 \text{ kN.}$$

$$(iii) t = 12 \text{ mm, } V_{dpb} = 2.5 \times 0.67 \times 16 \times 12 \times \frac{410}{1.25} = 105.48 \text{ kN.}$$

Member AB: Factored force = 180 kN.

The member is composed of double angle section ISA 70x70x10mm and is connected to opposite sides of a 12mm thick gusset plate. The bolt will be double shear and bear against 12mm thick (least of 12mm & 2x10mm) gusset plate.

∴ Strength of bolt will be least of 58.0 kN & 105.48 kN.

∴ 58.0 kN.

$$\therefore \text{No. of plate bolt} = \frac{180}{58.0} = 3.10 \approx 4 \text{ no.}$$

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Member BC (2-legged -80x80x10) connected to 12mm thick gusset plate

∴  $t = \text{least of } (12\text{mm} \ \& \ 2 \times 10) = 12\text{mm}$ .

Strength in bolt = least of 58.0 kN & 105.48 kN.

$$\text{i.e. } \frac{180}{58.0} = 3.10 \approx 4 \text{ no.}$$

$$\text{No. bolt} = \frac{225}{58.0} = 3.86 \approx 4 \text{ no.}$$

11) Member BD (1, 60x60x6) - connected with 12mm thick plate.

The bolts will be bearing against 6mm thick plate (angle leg).

(least of 6mm and 12mm) i.e. 6mm

∴  $t = 6\text{mm}$  &

Strength of bolt will be least of ~~58.0 kN~~ 29 kN (since single shear)

& 57.74 kN. i.e. 29 kN

$$\text{No. of bolt} = \frac{110}{29} = 3.79 \approx 4 \text{ no.}$$

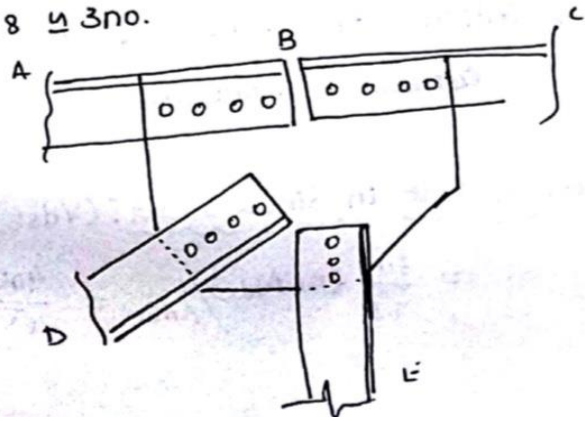
Member BE (I<sub>e</sub> 75x75x8) — connected with 12mm thick gusset plate.

The bolt is in bearing against 8mm thick plate (angle leg)

$t$  will be least of (8mm & 12mm) i.e.  $t = 8\text{mm}$ .

& Strength of bolt = least of 29kN & 70.32  
i.e. 29kN.

$$\therefore \text{No. of bolt} = \frac{75}{29} = 2.58 \approx 3 \text{ no.}$$



### Design philosophy:

There are three design philosophies for the design of steel structures. Elastic (or) working stress method  
Plastic (or) ultimate load method  
Limit state method.

The basic design difference between the three design philosophies is the manner in which safety is considered in the design and the confidence level enjoyed by the designer.

In working stress method of design, the factors of safety used are purely based on engineering judgment.

In ultimate load method of design, load factor is used by which a set of loads acting on the structure must be multiplied so just cause structural (or) component failure, no safety factor is applied to both loads and strength materials.

Limit state design approach makes use of partial safety factor applied to both loads and strength. usually these are specified by codes.

### Limit State Method:

This is developed to take account of all conditions that can make the structure unfit for use, considering actual behaviour of material and structures. The design values, both for materials strength and for loads, are derived from characteristic values through the use of partial safety factor.

The section designed should also satisfy the serviceability requirements, such as limitation of deflection and vibrations. and should not collapse under accidental load such as from explosions or impact load to an extent not expected to occur.

Design a bracket connection to transfer an end reaction of 225kN due to factored load as shown in fig 3.b. The end reaction from the girder acts at an eccentricity of 300mm from the face of column flange. Design bolted joint connecting the Tee- flange with column flange steel of grade Fe 410 and bolt of grade 4.6

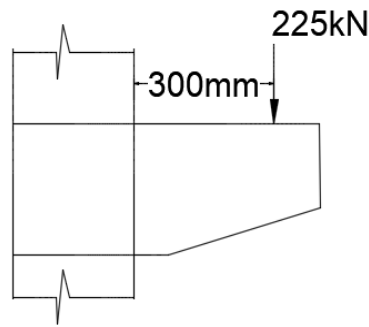


Fig. 3.b

Sol<sup>n</sup>: For Fe 410 grade of steel :  $f_u = 410 \text{ MPa}$ .  
 For bolt of grade 4.6  $f_{ub} = 400 \text{ MPa}$ .  
 $k_{mb} = 1.25$

(i) Shear due to load,  $P = 225 \text{ kN}$ . passing through C.G of joint.

(ii) Tension due to bending Moment =  $M = P \times e = 225 \times 300 = 67,500 \text{ kNm}$

Assume bolt of dia  $\phi 24 \text{ mm}$ .

$$\therefore A_{nb} = 0.78 \times \pi \times 24^2 = 353 \text{ mm}^2$$

$$p = 65 \text{ mm}$$

$$e = 40 \text{ mm}$$

(i) Shear Strength

$$V_{dsb} = \frac{f_u}{\sqrt{3}} \left( \frac{A_{nb}}{k_{mb}} \right) = \frac{400}{\sqrt{3}} \left( \frac{1 \times 353}{1.25} \right)$$

$$V_{dsb} = 65.22 \text{ kN}$$

(ii) Strength of bolt in tension.

$$T_{nb} = 0.9 f_{ub} A_{nb} / k_{mb} \rightarrow f_{ub} \frac{A_{nb}}{k_{mb}} A_{nb} / k_{mb}$$

$$= 0.9 \times 400 \times 353 \rightarrow 240 \times \frac{1.25}{1.10} \times \pi \times 24^2$$

$$= 127 \text{ kN}$$

$$\rightarrow 123.27$$

$$\text{Hence consider } \frac{123.27}{1.25} = 98.61 \text{ kN}$$

$$\therefore \text{No. of bolts in one vertical row} = \sqrt{\frac{6M}{lpR}} = \sqrt{\frac{6 \times 67,500}{2 \times 65 \times 65.22}} \approx 6.91 \approx 7 \text{ no.}$$

$$\therefore \text{Total ht of bracket plate} = h = (6 \times 65) + 2 \times 40$$

$$= 470 \text{ mm.}$$

$$\text{Where } h = 470 - 40$$

$$= \underline{\underline{430 \text{ mm}}}$$

N.A. is @  $h/7$  from bottom of bracket. i.e.  $\frac{430}{7} = 61.42 \text{ mm.}$

$$\Sigma y_i = 2 \left[ (65 + 40 - 61.42) + (130 + 40 - 61.42) + (195 + 40 - 61.42) \right. \\ \left. + (260 + 40 - 61.42) + (325 + 40 - 61.42) + (390 + 40 - 61.42) \right]$$

$$\Sigma y_i = 2472.96 \text{ mm}$$

$$\text{Hence } \Sigma y_i^2 = 657,502.6 \text{ mm}^2.$$

moment caused by bolt.

$$M' = \frac{M}{1 + \frac{2h}{2l} \cdot \frac{\Sigma y_i}{\Sigma y_i^2}} = \frac{67.5 \times 10^3}{1 + \frac{2 \times 430}{21} \times \frac{2472.96}{657,502.6}} = 58.496 \times 10^3 \text{ EN} \cdot \text{m.}$$

Tensile force in critical bolt. ( $y_n = 368.58 \text{ mm}$ )

$$T_b = \frac{M' y_n}{\Sigma y_i^2} = \frac{58.496 \times 10^3 \times 368.58}{657502} = 32.79 \text{ kN.}$$

Shear force in critical bolt.

$$V_{sb} = \frac{P}{\text{no. of bolt}} = \frac{325}{2 \times 7} = 16.07 \text{ kN.}$$

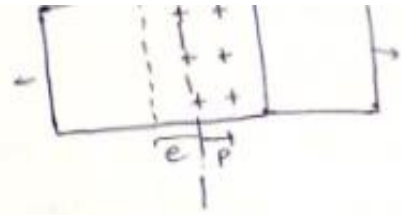
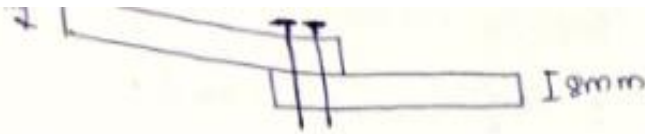
Check  $\left( \frac{V_{sb}}{V_{dcb}} \right)^2 + \left( \frac{T_b}{T_{db}} \right)^2 \leq 1.0$

$$\left( \frac{16.07}{65.22} \right)^2 + \left( \frac{32.79}{98.61} \right)^2 =$$

$$0.1712 \leq 1.0.$$



- 1 (b) Two flats (Fe 410 grade steel), each 210mm x 8mm, are to be jointed using 20mm dia, 4.6 grade bolts, to form a lap joint is supposed to transfer a factored load of 250kN. Design the joint and determine suitable pitch for bolts.



Given :

$$d = 20\text{mm}$$

$$d_o = 20 + 2 = 22\text{mm}$$

$$f_{ub} = 400\text{MPa}$$

$$f_u = 410\text{MPa (assumed)}$$

$$\text{Load} = 250\text{KN}$$

$$\phi = 0$$

$$t = 8\text{mm}$$

1) Design shear strength of bolt.

$$V_{dsb} = \frac{V_{nsb}}{\gamma_{mb}} \quad (\text{Pg. 75, Cl 10.3.3, IS 800:2007})$$

$$V_{nsb} = \frac{f_{ub}}{\sqrt{3}} (n_n A_{nb} + n_s A_{sb})$$

$$n_s = 0$$

$$n_n = 1 (\because \text{single shear})$$

$$= \frac{400}{\sqrt{3}} \left( 1 \times 0.78 \times \frac{\pi}{4} \times 20^2 \right)$$

$$= 56590.54 \text{ N.}$$

$$V_{dsb} = \frac{56590.54}{1.25} = \underline{\underline{45.272 \text{ KN}}}$$

) Design <sup>bearing</sup> strength of bolt @ joint.

$$= \frac{0.9 f_{ub} A_n}{\sqrt{m_x}}$$

$$= 0.9 \phi_t$$

$$V_{dpb} = \frac{V_{npb}}{\gamma_{mb}} = \frac{2.5 k_b d t f_u}{1.25} \quad \left( \text{Pg. 75, Cl. 10.3.4, IS 800:2007} \right)$$

$$k_b = \frac{e}{3d_o}, \frac{p}{3d_o} - 0.25, \frac{f_{ub}}{f_u}, 1.0.$$

$$= \frac{1.7d_o}{3d_o}, \frac{2.5d}{3d_o} - 0.25, \frac{f_{ub}}{f_u}, 1.0$$

$$= \frac{1.7 \times 22}{3 \times 22}, \frac{2.5 \times 20}{3 \times 22} - 0.25, \frac{400}{410}, 1$$

$$0.56, 0.5, 0.97, 1$$

$$\therefore k_b = 0.5$$

$$\therefore V_{dpb} = \frac{2.5 \times 0.5 \times 20 \times 8 \times 400}{1.25} = 65.600 \text{ kN}$$

$$\therefore \text{No. of bolts} = \frac{\text{load}}{\text{design strength}} = \frac{385.250}{45.272} = 5.5 \approx \underline{\underline{6 \text{ no.s}}}$$

$$\text{No. of bolts} = 6 \text{ no.s}$$

iii) Design strength of bolt @ joint.

$$T_b = \frac{0.9 f_{ub} A_n}{\gamma_{mb}} \quad (Pg. \#6, cl 10.3.5, IS 800:2009)$$

$$= \frac{0.9 (p - 3d_o) \times \frac{\pi}{4} \times 20^2 \times 0.78 \times t}{1.25}$$

$$250 = \frac{0.9 (p - 3 \times 22) \times \frac{\pi}{4} \times 20^2 \times 0.78 \times 8}{1.25}$$

$$p = \frac{66.17}{1} \approx \underline{\underline{70 \text{ mm}}}$$

$\therefore$  Pitch for bolts is 70 mm ✓