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## Internal Assessment Test 1 – March. 2018

Sub:	NON TRADITIONAL MACHINING					Sub Code:	15ME665	Branch:	MECHANICAL	
Date:	14/03/2018	Duration:	90 min's	Max Marks:	50	Sem/Sec:	OTES		OBE	
<u>Answer any FIVE FULL Questions</u>								MARKS	CO	RBT
1	Explain with the help of a neat sketch the working principle of ultrasonic machining process and also mention its advantages.					[10]	CO2	L2		
2 (a)	Explain the working of water jet machining, with a neat sketch.					[05]	CO2	L2		
	(b) Explain with schematic diagram the Abrasive jet machining process.					[05]	CO2	L2		
3 (a)	List the factors influencing process selection and explain any two.					[06]	CO1	L2		
	(b) What are the applications of WJM.					[04]	CO2	L2		
4	Explain the need of NTM and give the complete classification of NTM.					[10]	CO1	L2		

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