- With suitable sketches, explain the following lather operations: 5
 - Taper turning by swiveling the compound rest
 - Thread cutting

With sketch, explain Cartesian coordinate robot

Indicated thermal efficiency

(v)

(10 Marks) (06 Marks)

(10 Marks)

15EME14/24

OR

Briefly explain the following drilling operations with suitable sketches: 6

(i) Counter sinking

(ii) Boring

(iii) Counter boring

b. Discuss the elements of a CNC system with a neat block diagram.

Module-4

7 Briefly explain different types of steel.

Explain different types of oxy-acetylene flames produced in gas welding.

MANGALORE (10 Marks) (06 Marks)

OR

8 Briefly explain how composites are classified. (05 Marks)

Differentiate between soldering and welding.

(05 Marks)

With suitable sketch, explain the working principle of Arc Welding.

(06 Marks)

Module-5

9 List out the desirable properties of good refrigerant. (06 Marks)

Draw a neat sketch of a room air conditioner and explain its working.

(10 Marks)

Explain the refrigerants commonly used. 10

(06 Marks)

With the help of line diagram, explain the working of vapour compression refrigerator.

(10 Marks)