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BANGALORE

Time

17ME53

Semester B.E. Degree Examination, July/August 2021 **Turbo Machines**

Max. Marks: 100

Note: Answer any FIVE full questions.

- Summarize the difference between a positive displacement machines and turbomachines. 1
 - Test on a turbomachine runner of diameter 1.25m runs at 30m head and gave the following results. Power developed – 736kW, speed of 180rpm with a discharge of 2.7m³/s. Find the diameter, speed and discharge of a runner to operate at 45m head and gives 1472kW at the same efficiency. What is specific speed of both the turbines? (08 Marks)
 - Discuss briefly the effect of Reynold's number on a fluid flow in turbomachines. (04 Marks)
- Show that the polytropic efficiency during the process of expansion is given by 2

$$\eta_{p} = \frac{\ell_{n} \left(\frac{T_{2}}{T_{1}}\right)}{\frac{\gamma - 1}{\gamma} \ell_{n} \left(\frac{P_{2}}{P_{1}}\right)}$$
 (10 Marks)

- A stream of combustion gases at the point of entry to a turbine has a static temperature of 1050K, static pressure of 600kPa and a velocity of 150m/s. For the gases, C_p-1.004kJ/kg K and y-1.41. Find the total temperature and total pressure of the gases. Also find the difference between their static and total enthalpies.
- Considering the elements of energy transfer. Derive an alternate form of Euler Turbine 3 equation. (10 Marks)
 - In an axial flow turbine, the discharge blade angles are 20° each, for both the stator and the rotor. The steam speed at the exit of the fixed blade is 140m/s. The ratio of $\frac{V_a}{V_a} = 0.7$ at the entry and 0.76 at the exit of the rotor blade. Find: i) The inlet rotor blade angle developed by the blade ring for a mass flow rate of 2.6kg/sec iii) Degree of reaction.

(10 Marks)

- Derive theoretical Head-Capacity (H-Q) relation in case of radial flow pump (centrifugal)
 - β_2 = discharge blade angle with respect to tangential direction. Explain the effect of discharge angle on it.
 - An axial flow compressor has the following data entry conditions: 1 bar and 20°C, degree of reaction = 50%, mean blade ring diameter = 60cm, rotational speed = 18000rpm, blade angle at rotor and stator exit = 65°. Axial velocity = 180m/s, mechanical efficiency = 96.7%. Find:
 - Blade angle at rotor and stator inlet i)
 - Power required to drive the compressors. ii)

(10 Marks)

- With a neat sketch, explain the pressure-velocity compounding of steam turbine. (10 Marks) 5
 - In a Curtis stage with two rows of moving blades the rotor are equiangular. The first rotor has angle of 29° each while second rotor has angle of 32° each. The velocity of steam at the exit nozzle is 530m/s and the blade co-coefficients are 0.9 in the first, 0.95 in the stator and in the second rotor. If the absolute velocity at the stage exit should be axial, Find:
 - Mean blade speed 32kg/sec.
- ii) Rotor efficiency
- iii) Power output for a flow rate of (10 Marks)
- Derive the condition for maximum efficiency of reaction steam turbine and hence prove that

$$\eta_{\text{bmax}} = \frac{2\text{Cos}^2\alpha_1}{1 + \text{Cos}^2\alpha_1}$$
A Parson's turbine is running at 1200rpm. The mean rotor diameter is 1m. Blade outlet

angle is 23°, speed ratio is 0.75 stage efficiency is 0.8. Find Enthalpy drop in this stage.

(10 Marks)

Show that for a Pelton turbine the maximum hydraulic efficiency is given by 7

$$\eta_{\text{max}} = \frac{1 + C_b \text{Cos} \beta_2}{2}$$
 where C_b = blade velocity coefficient, β_2 = Blade discharge angle.

(10 Marks)

- In a power station, a pelton wheel producer 15000kW under a head of 350m while running at 500rpm. Assume turbine efficiency of 0.84, coefficient of velocity for nozzle as 0.98, speed ratio 0.46 and bucket velocity coefficient 0.86. Calculate:
 - iii) Tangential force on the buckets if the ii) Diameter of each jet i) Number of jet bucket deflect the jet through 165°) (10 Marks)
- ii) Hydraulic Efficiency Define the following: i) Monometric Head iii) Mechanical 8 v) Volumetric efficiency. iv) Overall efficiency (10 Marks)
 - b. In a Francis turbine, the discharge is radial, the blade speed at inlet is 25m/s. At the inlet tangential component of velocity is 18m/s. The radial velocity of flow is constant and equal to 2.5m/s. Water flows at the rate of 0.8m³/sec. The utilization factor is 0.82. Find:
 - i) Euler's head ii) Power developed iii) Degree of reaction (R) iv) Inlet blade angle Draw the velocity triangles. (10 Marks)
- What are the applications of multistage centrifugal pumps? With a neat sketch, explain 9 centrifugal pumps in series and parallel. (10 Marks)
 - A centrifugal pump working in a dock, pumps 1565l/sec, against head (mean lift) of 6.1m, when the impeller rotates at 200rpm. The impeller diameter is 122cm and the area at outlet periphery is 6450cm². If the vanes are set back at an angle of 26° at the outlet. Find: ii) Power required to drive the pump. If the ratio of external to i) Hydraulic efficiency internal diameter is 2, find the minimum speed to start pumping. (10 Marks)
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For axial flow compressor, show that
$$E = V_f u \left[\frac{\tan \beta_2 - \tan \beta_1}{\tan \beta_1 \tan \beta_2} \right]$$
 (10 Marks)

b. What are the types of diffuser used in centrifugal compressor? Explain any two. (10 Marks)