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15ME72

eventh Semester B.E Degree Examination, Feb./Mar.2022 Fluid Power Systems

Max. Marks: 80

Note: Answer any FIVE full questions, choosing ONE full question from each module.

Module-1

- a. State Pascal's law. Explain with a neat sketch the application of Pascal's law in a hydraulic jack. (08 Marks)
 - b. Explain the following:
 - (i) Filters.
 - (ii) Seals.
 - (iii) Additives.
 - (iv) Contaminants and sources of contaminants

(08 Marks)

(04 Marks)

OR

- Explain with neat diagram the components of fluid power system. List its advantages and applications. (08 Marks)
 - b. Explain important functions of fluids for hydraulic system and its types.
 - . List the properties of hydraulic fluids and explain any four. (04 Marks)

Module-2

- 3 a. How are hydraulic pumps classified? What are positive displacement pumps? (02 Marks)
 - b. Explain with neat sketch the construction and working of an external gear pump. (06 Marks)
 - c. A double acting cylinder has a bore of 80 mm and piston rod diameter of 40 mm and a stroke length of 160 mm. If the cylinder is used to push a load of 15 kN and the discharge of the pump is 15 cm³/min. Calculate:
 - (i) System pressure, P
 - (ii) Pulling or retracting force, F.
 - (iii) Extension speed, V_e
 - (iv) Retraction speed, V_r.
 - (v) Extension power, Pe
 - (vi) Flow rate, Q_F

(08 Marks)

OR

- 4 a. Explain with neat sketch construction and working of variable displacement axial piston motor to develop power, P. (08 Marks)
 - A hydraulic transmission operating at 100 bars pressure has the following characteristics:

Hydraulic pump	Hydraulic motor
$V_{\rm D} = 100 {\rm cm}^3$	$V_D = ?$
$\eta_{vol} = 90\%$	$\eta_{vol} = 92\%$
$\eta_{mech} = 85\%$	$\eta_{\text{mech}} = 87\%$
N = 1500 rpm	N = 700 rpm

Find: (i) Displacement

(ii) Output torque of motor.

(08 Marks)

Module-3

- 5 a. Explain with neat sketch the operation of compound pressure relief valve. Also write its graphic symbol. (06 Marks)
 - b. Write graphic symbols for:
 - (i) 4/3 pilot operated DCV
 - (ii) Counter balance valve.

(02 Marks)

c. Explain how speed control of hydraulic cylinder done in meter-in and meter-out circuits with neat diagrams. (08 Marks)

OF

- 6 a. Explain with neat circuit diagram the operation for sequencing of two cylinders for a machining operation. (08 Marks)
 - b. Explain with neat circuit diagram, the cylinder synchronizing circuits in series and parallel.

 (08 Marks)

Module-4

- 7 a. Explain briefly with neat sketches:
 - (i) Time delay valve
 - (ii) Twin pressure valve,

Also write graphic symbols for each.

(08 Marks)

b. Explain fluid conditioning with a neat block diagram.

(04 Marks)

- c. Explain with sketches:
 - (i) Air dryers.
 - (ii) FRL unit.

(04 Marks)

OR

- 8 a. Explain with neat sketch Quick exhaust valve to increase the speed of pneumatic cylinder.

 Also write its graphic symbol. (08 Marks)
 - b. How are pneumatic actuators classified? Explain the operation of any two types of pneumatic actuators with sketches. (08 Marks)

Module-5

- 9 a. What is a pilot valve? Explain the control of extension of a double acting cylinder using logic gates with neat circuit diagram. (08 Marks)
 - b. Explain with a neat diagram the coordinated sequence motion of two cylinders using memory valve. (08 Marks)

OR

- 10 a. Explain with neat circuit diagram, signal elimination by reversing valves using cascading method. (08 Marks)
 - b. Explain with neat sketches pressure dependent control with and without using limit switch.
 (08 Marks)

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