

Internal Assesment Test –II



### Solution:

#### 1.

Captive power and co-generation installed capacity in India is nearly 32 GW ending 2015. A number of Captive power and co-generation installed capacity in final is hearly  $\sigma$  =  $\sigma$  and controller of industries, viz., aluminium, textiles, cement, fertiliser, iron, steel, paper, sugar, petroleum, chemicals, food processing, etc., have their own captive power plants either to supplement the electricity supply from the processing, etc., have their own captive power plants either to supplement the electricity supply from the processing, etc., have their own captive power plants child to supprement the executive, supprement and utilities or for generating electricity as a by-product through co-generation. Captive power plants can be set up by industries to meet their own power requirements to enable them tide over problems due to power shortages and poor quality of supply. They can use any easily available fuel—coal, gas, diesel or any other conventional or non-conventional fuel so long as they are able to generate stable power for their requirements all through the year without any interruption.

Co-generation systems fall into two categories: topping systems and bottoming systems, depending on whether the electrical or thermal energy is produced first. In a topping system, the most common cogeneration option, electricity, is produced first in a turbine, and some of the thermal energy is exhausted and used in the industrial processes.

In a bottoming system, high-temperature energy is produced first for applications such as steel reheating process, cement kilns, or aluminium smelting furnaces; heat is extracted from the hot exhaust waste steam and transferred to a working fluid, generally through a waste-heat-recovery device. The fluid is vaporised and used to drive a steam turbine to produce electrical energy. The bottoming cycle is limited to a few large industrial processes. In the bottoming cycle, thermal energy is first used in a process and the waste energy recovered from that process is used to produce electricity. For example, a furnace is used in a smelting or forming process. A waste-heat-recovery boiler recaptures the unused energy and uses it to produce steam to drive a steam turbine generator which in turn produces electricity.





- Gas turbine topping system : gas turbo gen  $\rightarrow$  power + heat(450-550<sup>0</sup>c) ł.
- 2. Steam turbine topping system(80% of co-generation power): fossil fuel fired boiler  $\rightarrow$

high pressure stem  $\rightarrow$  electricity (using steam turbine-generator)

Low-pressure process steam

3. Combined cycle system : gas turbine + steam turbine generator Process (recovered steam) (waste heat boiler)

Choice of co-generation  $\rightarrow$  site specific factors (fuel availability, environment constraints)

Preferred is topping cycle  $\rightarrow$  first electricity



 $2.$ 



burn low grade fuels

- Developed by BHEL ь
- Advantages ь
- High combustion efficiency: turbulence and residence time 1.
- Low NOx emission: low combustion temp. and air staging 2.
- Low SO2 emissions: due to use of limestone low combustion temp. 3.
- Ability to burn low grade fuel: high thermal inertia of bed 4.
- Fuel flexibility: combustion temperatures(800-850 °C) 5.



### Steam turbine rehabilitation:

- 1. Life of turbine 21-25 years, RLA after 10 Years of operating time
- Critical components : entry nozzle steam piping etc  $\overline{2}$ .
- Material life consumption: As per BHEL norms  $H_{OP} = H_{AO} + n_s * 25$ 3.
- High-cycle fatigue : leads to blade failures 4.
- Data book of all the parts has be available 5.

### 5.3 Renovation and modernization of power plants **Boiler renovation** Life extension 1. Evaluation and planning 2. Outage inspection & testing condition 3. Post outage testing 4. Reports and recommendations Components with finite design life b. Components with shorted life b/c of operation Internal corrosion c. Premature failures **External corrosion**  $2.$  $\overline{3}$ Overheating Over stressing<br>thermal softening<br>Corrosion fatigue  $\overline{4}$ . 6. 5.3 Renovation and modernization of power plants

 $\blacktriangleright$  Hydro power plants

Uprating

- 1. Hydraulic potential
- 2. Capability of water -path system
- 3. Operational data of machine
- 4. Stress analysis
- 5. Operational loads

Reverse engineering



- Nuclear plant  $\blacktriangleright$
- 25-40 years of life-time + engineering assessments 40-60 years  $1.$

Ageing can cause: corrosion, cracking, partial discharges, oxidation

4.

## **6.4 HIGH VOLTAGE TRANSMISSION**

1. Development of transmission voltages



## **6.4 HIGH VOLTAGE TRANSMISSION**

**2. AC transmission** : power transfer capacity  $\rightarrow \frac{V^2}{V}$ 

- 1200kV is limit set, reason?
- 1. Insulation
- 2. Protection technology becomes costly
- 3. Increased losses compared to DC
- 2. a. Phase shifting transformers in EHV transmission
- 2.b. FACTS
- 2.c. ASC

## **6.4 HIGH VOLTAGE TRANSMISSION**

#### 2.c.ASC

High power electronic devices  $+$  series capacitors, Parallel reactor with series capacitor, Control of current in reactor By varying firing angle of thyristor Direct and continuous current flow control

### **6.4 HIGH VOLTAGE TRANSMISSION**

- 3. HVDC transmission
- a. Mismatch in 5 regions
- b. Disturbances can be transmitted and may become severe
- c. National spinning reserve
- d. Reduce effect of unavoidable grid collapse

#### **Advantages of DC**

- a. Right of way: HVDC is 50-60% of that of AC
- b. Connect asynchronous regions
- High transient stability  $\ddot{\text{c}}$

## **6.4 HIGH VOLTAGE TRANSMISSION**

7 HVDC links in India



Three different ways of connection , in back to back Rectification and conversion are at same station

Two terminal DC line

**Back to back DC line** with long AC feeder







## **6.4 HIGH VOLTAGE TRANSMISSION**

### **Reasons in favour with HVDC**

- 1. Lower line costs
- 2. Lower losses
- 3. Asynchronous connection
- Controllability  $\overline{4}$ .
- 6. Less cable cost, better conductor utilization
- 6. Backbone system : three cases
- 7. Costs
- 8. Longlines
- 9. Long cables
- 10. Submarine cables
- 11. Latest technology



### **6.6 SUBSTATIONS**

Factors to be considered while<br>planning

- · Historical data of floods
- **Atmospheric conditions**
- Land approval (forest and wildlife<br>sanctuary)
- · Interference with communication signal



#### Ť. **Sub-station developments**

Technical and economical aspects

- Load density a.
- Load growth  $\mathbf b$ .
- Transformer capacity utilization  $\mathbf{c}$
- Max. fault levels  $\mathbf d$ .
- **Flexibility** e.
- **Siting** f.



## **6.6 SUBSTATIONS**

2. Substation busbar schemes

a. Single- bus system

Cheap, small substation where outage is permissible

Disadvantage : complete shutdown

Improvement: sectionalisation



Single Bus System

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**b.** Duplicate bus system Includes CB and Isolators Large systems Expensive arrangement Disadvantage: Feeder-Breaker maintenance without  $\!$  interruption is difficult

c. Transfer-bus system

Line CB can be taken out without interruption Costly but flexible



d. Breaker and half system





- 3. Gas insulated substation : with SF6  $\rightarrow$  compact size
- Indoor installation  $a<sub>z</sub>$
- High reliability less maintenance  $<sub>b</sub>$ </sub>
- $\mathbf{c}$ . Low environmental impact
- d. Lower cost for site clearances
- e. Low erection cost
- Superior performance with seismic conditions £.

6. a.

## 6.8 REACTIVE POWER(VAR)PLANNING

System is secure if voltage : 0.95-1.05 even under fault

- Reactive power has to be balanced
- 1. Planning criteria for compensation:
- a. VAr St longer distances
- b. Local consumption and production
- c. Upper voltage limits
- d. Sufficient Reactive power reserves
- Why separate planning?
- a. Reactive power is local problem
- b. Step by step process
- 2. Planning static VAr system
- SVCs: SVSs, Process: Is it needed, performance, location, size and type  $a_{\perp}$
- System characteristics : fast response  $\mathbf{b}$ .
- Voltage instability  $\mathbf{c}$ .
- d. Shunt capacitors
- Shunt reactors  $e<sub>1</sub>$
- Series compensation f.
- Shunt compensation g.

 $6.b.$ 





### **6.5 CONDUCTORS**

### 1. Conductor loading

Thermal loading: ambient temperature + max conductor temp

#### (variations)



## **2. High rating conductors**

Demand  $\rightarrow$  greater loads on existing system

**Existing ACSR** should be operated at  $\leq$ =93°C

### **Additional lines are not cost effective**

So an alternate was HTLS : low loss, high efficiency

2.a. ACCC

2.b. ACSS

2.c. ACCR



# **6.7 POWER GRID**

PGCIL: Takes care of laying and operating transmission system,

1. Grid formulation: need for a  $n/w$ ?

Optimal utilization, less spinning reserve

CTU+STU decide inter-state transmission system

Powergrid : pooling functions

- Supply real power a.
- Reactive power supply b.
- System control c.
- System reliability and security d.

National power dispatch centres

- 1. NR: snow fed hydro
- 2. ER: Low load, Coal
- 3. WR: Industrial and agricultural
- 4. NER: Low load, Hydro
- 5. SR: High load, monsoon hydro

#### Problems

- i. Inadequate capacity
- ii. Inadequate T & D system
- iii. Wide frequency fluctuations
- iv. Abnormal voltage levels
- v. Commercial disputes
- vi. Reluctance to backdown generation



## **6.7 POWER GRID**

### 2. Integration grid: REMCs

### 3. Smart Grid: More power plants is not the solution

- Demand management a.
- Distributed generation **.**
- **Grid management**  $\mathbf{c}.$

Self correcting-self healing

### 4. Asian power grid

ASEAN(23 interconnections) SAARC(4 intercountry) and China grid