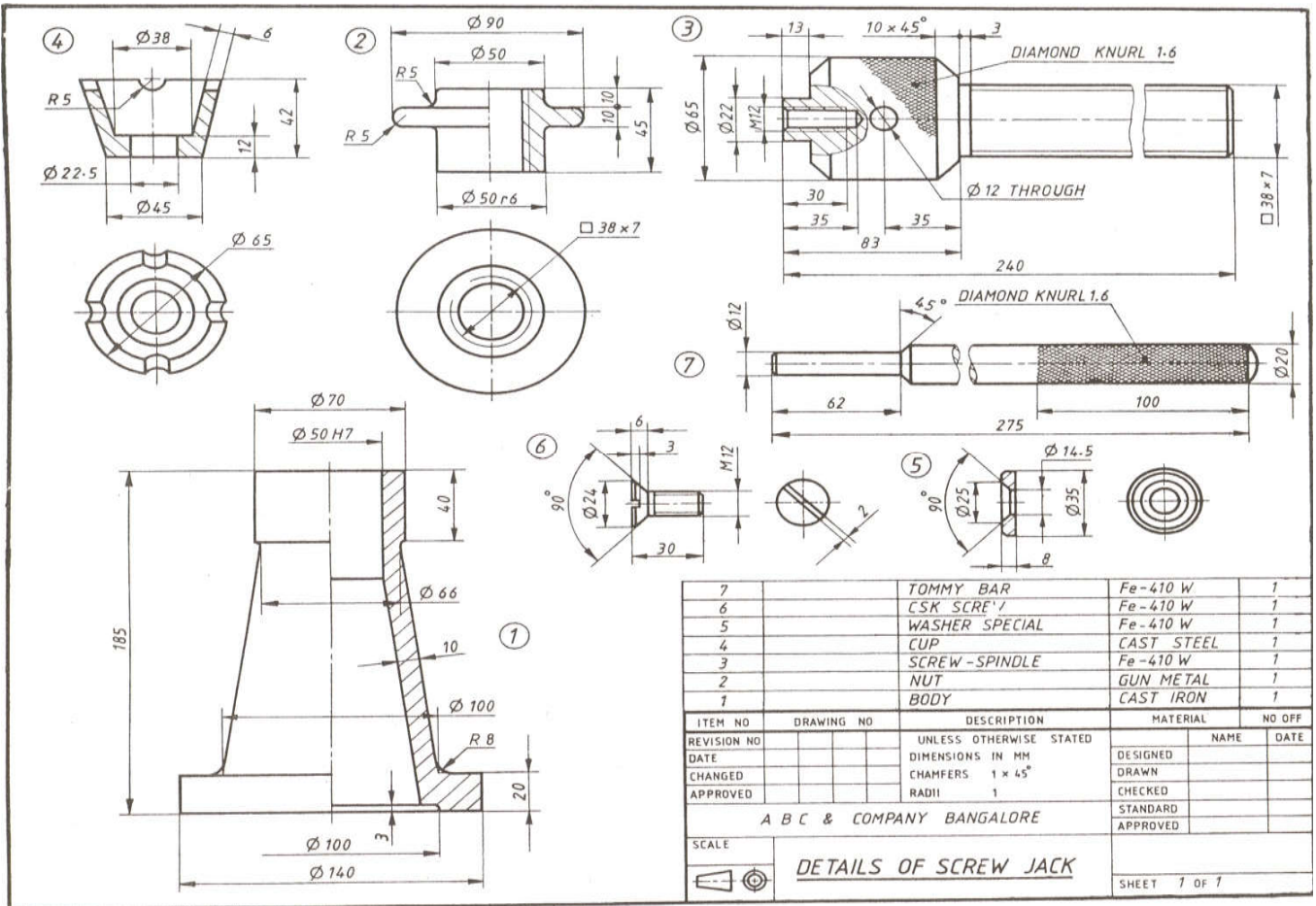


Internal Assessment Test - II

Sub:	COMPUTER AIDED MACHINE DRAWING	Code:	15ME36A
Date:	09/11/2017	Duration:	90 mins
		Max Marks:	50
		Sem:	3
		Branch:	MECH.

**Answer all**

	Marks	OBE	
		CO	RBT
1. Draw two views of a hexagonal headed bolt and nut with washer across corners (assembly) for a 25mm diameter bolt. Take the length of the bolt equal to 100mm and a thread length of 50mm. [16]		CO3	L2
2. Draw the sectional front view and top view of a single riveted butt joint with double cover strap to connect two plates of 12mm thickness. Use snap head rivet and show all the calculation on the answer sheet. Use chain riveting arrangement. [16]		CO4	L3
3. Figure shows the details of Screw jack. Assemble the parts and show a. Front view right half in section & b. Top view in section. [18]		CO6	L4



The drawing shows the following parts and their specifications:

- Part 1:** Body, Ø 100, height 185, base Ø 140, top Ø 70, H7 fit.
- Part 2:** Spindle, Ø 50, length 45, R5 fillets.
- Part 3:** Tommy bar, Ø 65, length 240, 10x45° chamfer, diamond knurl 1.6.
- Part 4:** Cup, Ø 45, height 42, R5 fillets.
- Part 5:** Washer special, Ø 25, thickness 8.
- Part 6:** CSK screw, Ø 24, length 30, 90° chamfer.
- Part 7:** Nut, Ø 20, length 100, diamond knurl 1.6.

ITEM NO	DRAWING NO	DESCRIPTION	MATERIAL	NO OFF
7		TOMMY BAR	Fe-410 W	1
6		CSK SCRE' /	Fe-410 W	1
5		WASHER SPECIAL	Fe-410 W	1
4		CUP	CAST STEEL	1
3		SCREW - SPINDLE	Fe-410 W	1
2		NUT	GUN METAL	1
1		BODY	CAST IRON	1

UNLESS OTHERWISE STATED  
DIMENSIONS IN MM  
CHAMFERS: 1 x 45°  
RADI: 1

A B C & COMPANY BANGALORE

SCALE: **DETAILS OF SCREW JACK**

SHEET 1 OF 1

Sub:	Computer Aided Machine Drawing				Sub Code:	15ME36A	Branch:	MECH.
Date:	09/11/2017	Duration:	90 min's	Max Marks:	50	Sem / Sec:	3 (A&B)	

**Scheme & Solution**

1. Draw two views of a hexagonal headed bolt and nut with washer across corners (assembly) for a 25mm diameter bolt. Take the length of the bolt equal to 100mm and a thread length of 50mm.

16 Marks

Solution:

Given  $d=25\text{mm}$

$L=100$  &

Thread length  $X=50\text{mm}$

$W_c = 2d = 50\text{mm}$

$B_t = 0.8d = 20\text{mm}$

$N_t = 0.9d = 22.5\text{mm}$

$R_d = 0.9d = 22.5\text{mm}$

Chamfer angle  $= 30^\circ$

Chamfer at the bolt end  $= 0.1d * 45^\circ = 2 * 45^\circ$

Solution :

$d=25\text{mm}$

$W_c = 2d = 50\text{mm}$

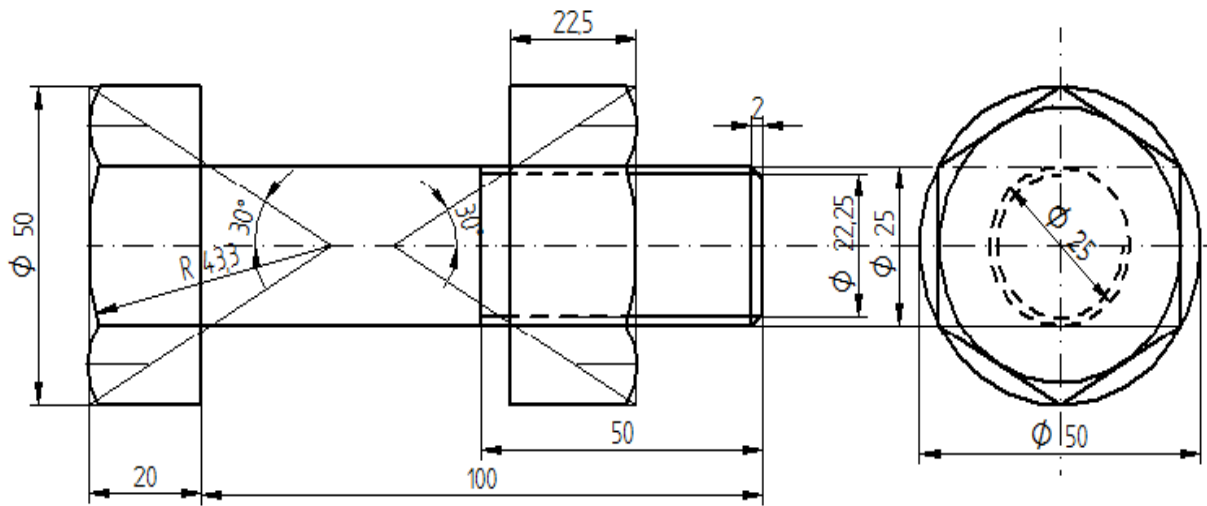
$B_t = 0.8d = 20\text{mm}$

$N_t = 0.9d = 22.5\text{mm}$

$R_d = 0.9d = 22.5\text{mm}$

$W_d = 2d + 3 = 53\text{mm}$

$W_t = 0.12d = 3\text{mm}$



Scheme:

calculations = 2 Marks

front view = 6 Marks

Side view = 6 Marks

Dimensions = 2 Marks

2. Draw the sectional front view and top view of a single riveted butt joint with double cover strap to connect two plates of 12mm thickness. Use snap head rivet and show all the calculation on the answer sheet. Use chain riveting arrangement.

16 Marks

Solution:

Given  $t = 12\text{mm}$

$t_2 = 0.8t = 9.6\text{mm}$

$d = 6\sqrt{t} = 20.78\text{mm}$

$P = 3d = 63.36\text{mm}$

$1.5d = 31.6\text{mm}$

Snap head

$H = 0.7d = 14.54\text{mm}$

$R = 0.8d = 16.62\text{mm}$

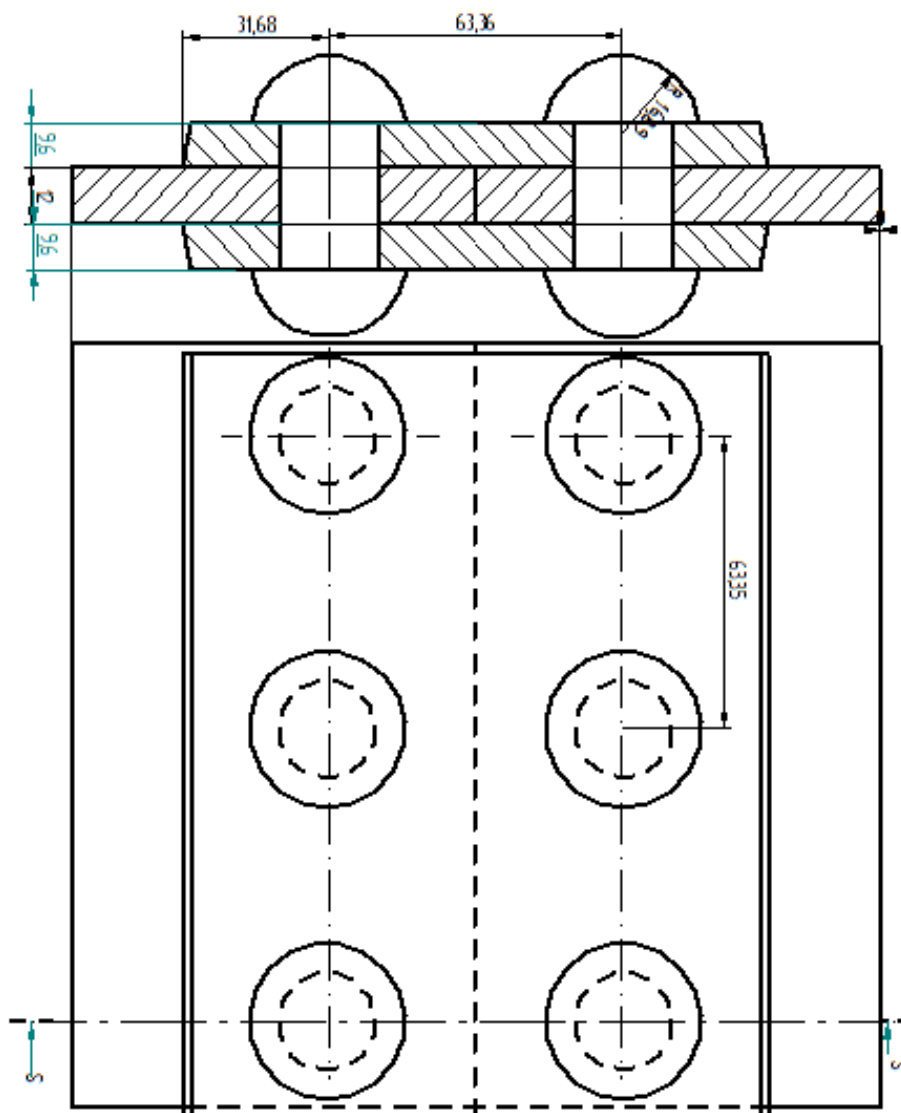
Scheme:

Dimensions = 2 marks

Calculations = 2 Marks

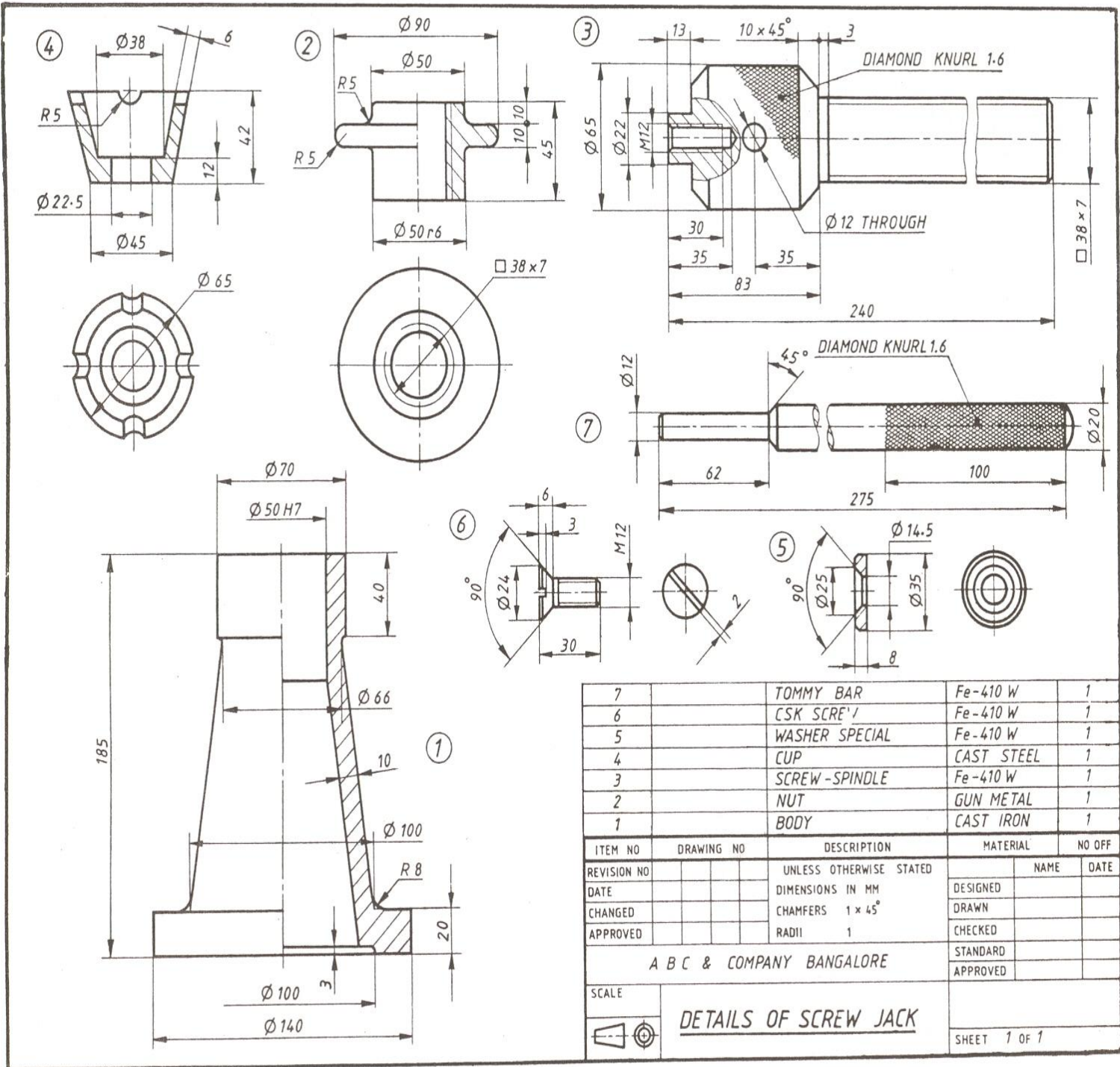
Front view in section = 6 Marks

Top view with section plane = 6 Marks



3. Figure shows the details of Screw jack. Assemble the parts and show  
 a. Front view right half in section & b. Top view in section.

18 Marks



Solution:

**Scheme:**

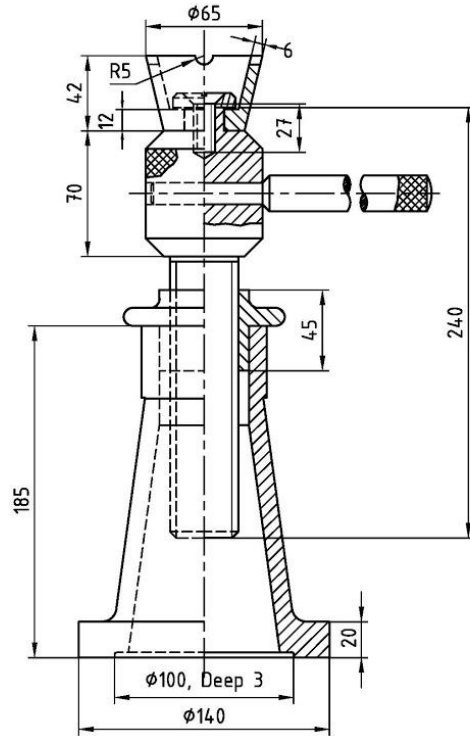
Front view – 6 marks

Sectional view – 3 Marks

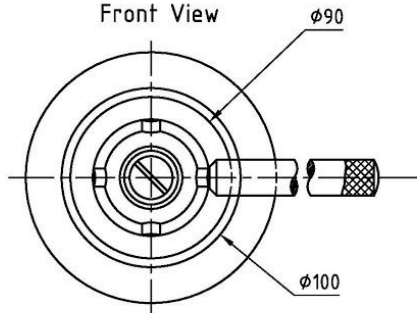
Top view- 6 Marks

Section plane – 3 Marks

(Rough sketch without taking dimension)



Half Sectional  
Front View



Top View

ASSEMBLY  
DRAWING OF  
SCREW JACK

PART NO	NAME	MATERIAL	NO. OFF
01	BODY	CAST IRON	1
02	SCREW SPINDLE	Fe 410 W	1
03	CUP	CAST STEEL	1
04	NUT	GUN METAL	1
05	WASHER	Fe 410 W	1
06	CSK SCREW	Fe 410 W	6
07	TOMMY BAR	Fe 410 W	1